WHAT IS CLAIMED IS:

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1. A die for molding disc substrates, that forms a cavity by providing a stamper on either one or both of a stationary mirror plate of a stationary die and a movable mirror plate of a movable die, comprising:

rotation means for allowing a holding member, which holds said stamper on the mirror plate and which can be attached or detached, to advance or retreat; and engagement means for abutting on the rotation means to be engaged therewith in a direction to detach said holding member when said rotation means is rotated in said direction.

2. A die for molding disc substrates according to claim 1, wherein said engagement means is comprised of: a ratchet provided in said rotation means; and a pawl to be engaged with said ratchet.